

Shp. 27/05

# Work Order ID 69751

Wednesday, May 18, 2011 12:32:06 PM



Page 1

Item ID: DSI 9052-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Pod Quick Release

Start Date: 5/18/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9052

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 9052-013 CHG001

*S. Wosley*

*For BG 11-5-19*

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

*JB 11/05/18*

120

QC4- 100% Inspect kits for completeness

0.00



Memo

0.00

QC

Quality Control

*S. Wosley*

*(+6)*

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Setup Start

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Start Date: 5/18/2011 Start Qty: 6.00

Required Date: 5/20/2011 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D9052-013 Location								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

20  
REV A

11/5/24

11/5/24

CMF  
11-05-24

# Picklist Print

Wednesday, May 18, 2011 12:32:03 PM

Page 1

Work Order ID: 69751

Parent Item: DSI 9052-013

Parent Item Name: Pod Quick Release

Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev: A1102.05.15 New Issue NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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BLRS-010  Pip Pin		Purchased	No			120	Each	12.0000	1	6			
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Location	Loc Qty	Loc Code
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ST283	12	
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116348	12	
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BLRS-020  Pip Pin		Purchased	No			120	Each	5.0000	3	18			
---	--	-----------	----	--	--	-----	------	--------	---	----	--	--	--

Location	Loc Qty	Loc Code
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ST283	5	
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116671	5	
--------	---	--

116348  
18  
1117767 JB 11/05/18  
100  
116671  
111778480

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFERENCE ONLY

## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607 REV. F OR LATER REV.

(REF. CANADIAN STC: SH94-14, REF. FAA STC: SR00213NY)

AND TO AMEND INSTALLATION DRAWING D350-602 REV. E OR LATER REV.

(REF. CANADIAN STC: SH93-97, REF. FAA STC: SR01144NY)

**PURPOSE: TO ALLOW SUBSTITUTION OF THE BASKET/ POD ATTACHMENT BOLTS WITH QUICK RELEASE PINS**

THE AN4-12A / AN4-15A / AN4-16A BOLTS USED ON D2230-1 CLAMPS MAY BE REPLACED WITH STAINLESS STEEL POSITIVE LOCKING QUICK RELEASE PINS WITH A MINIMUM DOUBLE SHEAR STRENGTH OF 2400 LBS AND 0.25 INCH DIAMETER.

BOLT	MIN GRIP	POSSIBLE QUICK RELEASE PIN REPLACEMENT
AN4-12A	1.0"	AVIBANK: BLC4B10S, BLC4TA10S, BLC4R10S, BLC4LA10S MS NUMBER: MS17984C410, MS17985C410, MS17986C410, MS17987C410 REID: BLRS-010, BLBS-010
AN4-15A / AN4-16A	1.3"	AVIBANK: BLC4B13S, BLC4TA13S, BLC4R13S, BLC4LA13S MS NUMBER: MS17984C413, MS17985C413, MS17986C413, MS17987C413 REID: BLRS-020, BLBS-020

THE FOLLOWING OPTIONAL KITS ARE AVAILABLE FROM DART TO PROVIDE QUICK RELEASE CAPABILITY. DART HELI-UTILITY-BASKETS™ D350-607-041 @ CHG 008, D350-607-043 @ CHG 005, D350-607-045 @ CHG 003, D350-607-047 @ CHG 003, OR LATER CHANGE NUMBERS, OR KITS MODIFIED PER SERVICE INSTRUCTION DSI 9342 USE AN4-15A BOLTS AND SHOULD PURCHASE THE DSI-9052-013 KIT. EARLIER CHANGE NUMBERS THAT HAVE NOT BEEN MODIFIED PER SERVICE INSTRUCTION DSI 9342 USE AN4-12A BOLTS AND SHOULD PURCHASE THE DSI-9052-011 KIT.

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		DSI-9052-011	QUICK RELEASE KIT, FOR D350-607-041 (CHG ≤007) / -043 (CHG ≤004) / -045 (CHG ≤002) / -047 (CHG ≤002)
	X	DSI-9052-013	QUICK RELEASE KIT, FOR D350-602-011/-013/-014 & D350-607-041 (CHG 008) / -043 (CHG 005) / -045 (CHG 003) / -047 (CHG 003)
4	1	BLRS-010	QUICK RELEASE PIN (1.0" GRIP)
	3	BLRS-020	QUICK RELEASE PIN (1.5" GRIP)





IT IS ACCEPTABLE TO LEAVE THE D2230-1/-3 CLAMPS INSTALLED ON THE CROSSTUBES WHEN THE BASKET OR POD IS REMOVED. WEIGHT & BALANCE, FOR CLAMPS ONLY, IS 1.8lb (0.82kg) @ STA 135in (3.43m) & BL ±36in (±0.91m).

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.23  
CERT. NO.: SH94-14 / SH93-97  
ISSUE NO.: 4 / 4

E	-013 KIT NOW APPLICABLE TO NEW D350-607 KITS	CP	09.06.23
D	ADD CLAMPS ONLY NOTE	KJ	04.03.23
C	ADD DSI 9052-013	CP	03.12.11
B	ADD PART NUMBERS	BW	96.11.13
A	NEW ISSUE	MM	96.11.04
REV.	DESCRIPTION	BY	DATE
DESIGN	MM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. E
MFG. APPR.	N/A	DSI 9052	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		QUICK PIN REPLACEMENT	NTS
DATE	09.06.23	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	